



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A732 3A

Standard Specification for Castings, Investment, Carbon and Low Alloy Steel for General Application, and Cobalt Alloy for High Strength at Elevated Temperatures

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A732 / A732M Casting, Investment, Carbon and Low Alloy Steel for General Application

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.350 - 0.450	Annealing or Normalising or Hardening + Tempering	
Silicon	Si %	0.200 - 1.000		
Manganese	Mn %	0.700 - 1.000		
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.045 max.		
Chromium	Cr %	0.350 max.		
Nickel	Ni %	0.500 max.		
Copper	Cu %	0.500 max.		
Tungsten	W %	0.100 max.		
Other	Ot %	1.000 max.		
Iron	Fe %	Balance	Mechanical Properties Tensile Strength in Mpa 517 min. Yield Strength in Mpa 331 min. Elongation in % 25 min. Reduction of Area in % - Hardness in BHN - Impact in Joule -	
-	-	-		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
1040	AISI	USA	Forging, Bar, Wire, and Shape
J04002	UNS	USA	Casting
1.119	WN	Germany	Steel
A3	BS	British	Casting
42 CD 4 M	AFNOR NF	France	Casting
A732 1Q	ASTM	USA	Casting
A732 3Q	ASTM	USA	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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